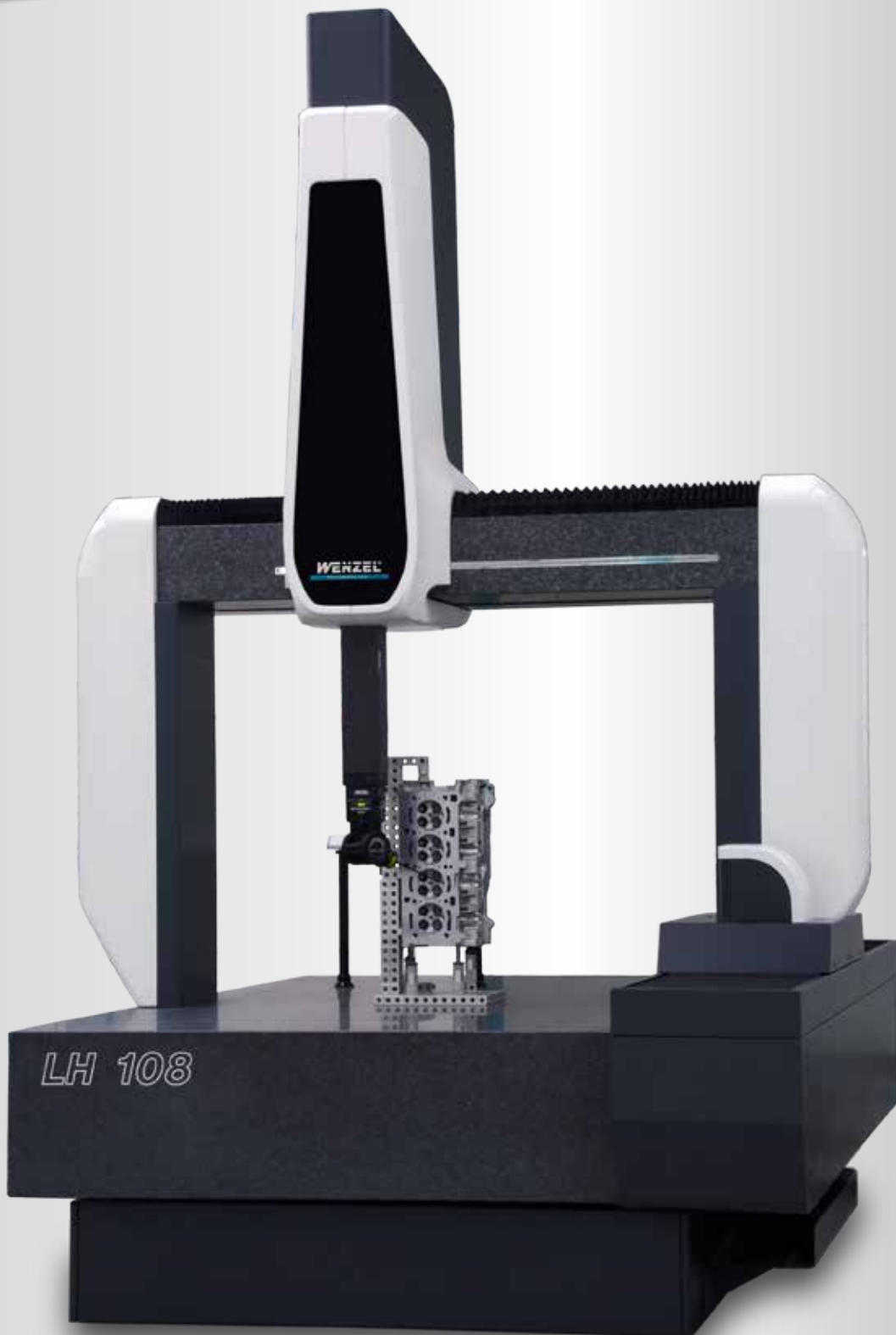


3D Coordinate Measuring Machines
The new LH Generation



THE NEW LH GENERATION

You can rely on WENZEL!

WENZEL presents a new generation of coordinate measuring machines. We have expanded our successful LH series with interesting features and innovative industrial design. It means that the new generation LH from WENZEL gives you the edge over your competitors today and in the future. With the new LH, you benefit from an extremely functional, effective and flexible measuring machine that is reliably and easily to operate.

The success of our CMMs is based on a proven holistic concept consisting of first-class engineering, intelligent software and accessory options and a comprehensive service package. Stable, reliable and full of dynamics, the LH is a universal and flexible instrument for different applications.

Find additional product details and advantages of the new LH on the following pages.



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Machine Concept



Economical and powerful 3D coordinate measuring machine

- First-class concept with innovative design, intelligent software and accessory options
- Relevant precision machine components that work in perfect harmony
- Investment protection through robust, modular and innovative engineering
- High serviceability guarantees low downtime and reduced overall costs

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Technology and Support

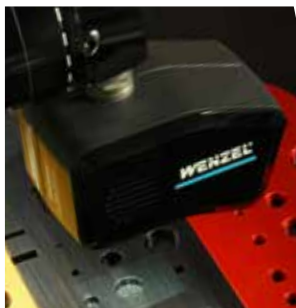


Perfection in detail by high-quality components

- Granite: CMM material No. 1
- Accurate positioning thanks to the optimal path-measuring system technology
- International services

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Sensors and Changer Racks



Probe heads, probe systems and optical sensors

- Manual, motorized and continuously or indexable probe heads
- Touch trigger, scanning and optical measurement systems
- Changer racks

MACHINE CONCEPT

Accurate measurements results quick and easy

The complete product of WENZEL CMMs stands for precision and performance in 3D measurement. With the new generation of air-bearing coordinate measuring machines WENZEL continues the improvement in precision, efficiency and longevity.

The revolutionary design of the new LH offers high mechanical accuracy, perfect ergonomics and high dynamics.

Precision

High precision through overall concept

- Relevant precision machine components work in perfect harmony.
- Identical thermal behavior of granite in all axes ensures the intrinsic accuracy of the new LH generation.
- High resolution scales provide accurate positioning and precise results.
- Accurate detection of free-form surfaces and geometric elements with an innovative sensor technology.
- Intelligent algorithms and interconnection technologies of the WENZEL controller transmit large amounts of data very quickly.

Ergonomics and usability

Just measure

- The easy to use WENZEL measurement software generates fast accurate measurement results.
- Individual user training enables a fast and efficient application.
- Perfect ergonomics for comfortable and safe operation.
- Ease of use with the multifunctional hand box.





Robustness and durability

Investment protection through robust, modular and innovative engineering

- WENZEL CMMs manufactured from granite are free of internal tensions and extremely wear resistant.
- The guide ways of the X- and Y-axes are fitted with bellow type covers to protect against contamination from dust and dirt.
- The use of high-quality components ensures high machine availability.
- An innovative drive system, bearing and guide way technologies provides low wear of the base material.
- The modular design of the CMM ensures the subsequent upgrading of the new LH and offers full security of your investment for the future.

Serviceability

Reduced downtime due to high serviceability

- Long and costly maintenance intervals can be avoided by easy accessibility to maintenance components.
- WENZEL Online Service (WOS) allows quick online diagnosis for help.
- High availability of spare parts due to extremely high level of vertical manufacturing.

Sizes of the new LH Generation

Overview measuring range (in mm)

	X-Axis	Y-Axis	Z-Axis
LH 65	650	750/1200	500
LH 87	800	1000/1500/2000	700
LH 108	1000	1200/1600/2000/3000	800

Further Y-lengths on request. Subject to technical modification and to changes in scope and design.

MACHINE CONCEPT

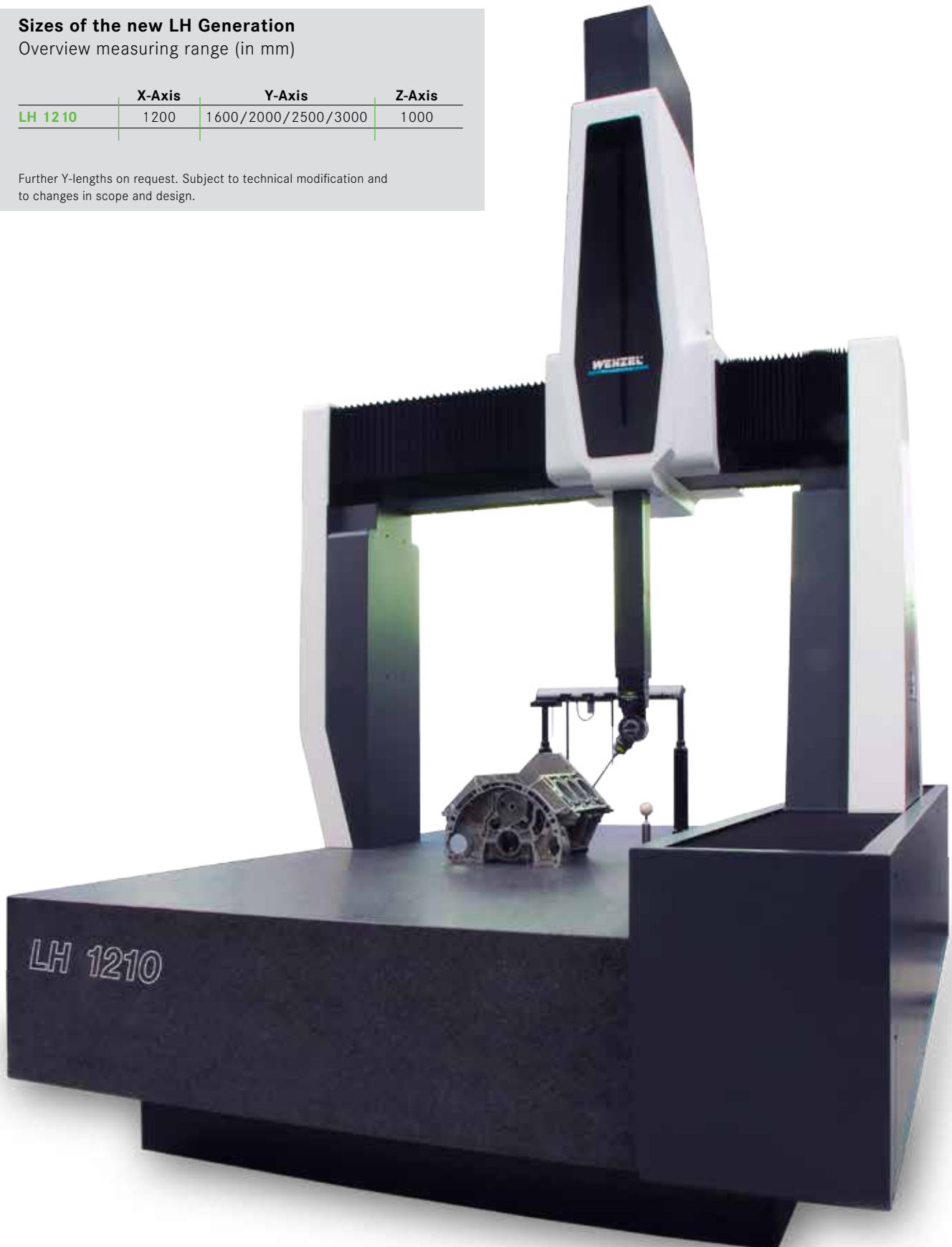
Large measuring range and excellent accessibility

Sizes of the new LH Generation

Overview measuring range (in mm)

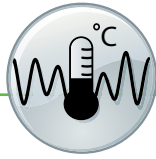
	X-Axis	Y-Axis	Z-Axis
LH 1210	1200	1600/2000/2500/3000	1000

Further Y-lengths on request. Subject to technical modification and to changes in scope and design.



TECHNOLOGY AND SUPPORT

The new LH Generation in detail



Guarantors for stable results

Active damping

The new LH Generation can be optionally equipped with a pneumatic active damping system, which protects the CMM from external vibrations and kinematic influences.

Thermal compensation

LH can be equipped with an automatically temperature compensation. Thus, the measuring device and workpiece is protected against thermal influences of the environment.



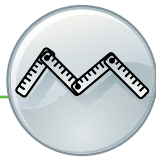
Service and application support - We are there for you

Professional user training:

Training will be offered as individual training, group training and seminars. The training can be performed at your place or at your WENZEL technical centre.

Qualified service team

Our service team is there to assist you: for repairs, maintenance, retrofitting and telephone support or with WENZEL Online Service (WOS) - the internet-based remote diagnostics and remote maintenance service. More information can be found in our Service Brochure.

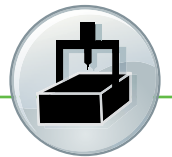


High resolution scales

Accurate positioning thanks to the optimal path-measuring system technology

The new generation of LH is equipped with an incremental measuring system, which has a fine grating period, and excellent dirt immunity.

As a result best position resolution and stability at high speed for all linear axes are possible. The highly precise and robust scale tapes contain a very small compensating inherent hysteresis.

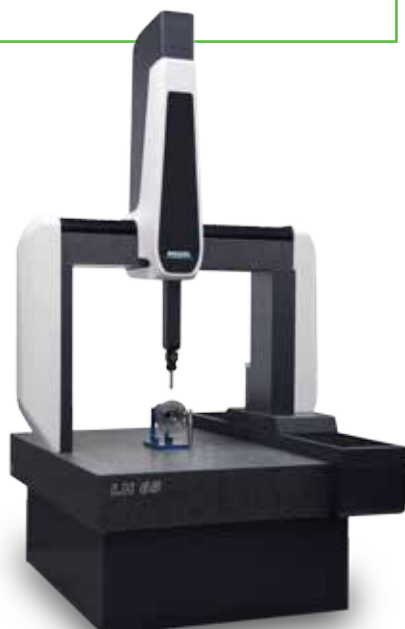


Granite: CMM material No. 1

Its physical characteristics makes granite the perfect material for metrology. WENZEL conducts all process steps from cutting to milling and grinding. The first impression that aluminum is much lighter than granite proves wrong. The specific weight of granite is insignificantly above the weight of aluminum. However, the expansion coefficient of aluminum is almost four times larger. All relevant measuring machine parts are made of granite. As the base plate, cross-beam and sleeve are made of the same material a homogeneous thermal behavior is achieved.

Physical characteristics of materials in metrology

Material	Specific Weight [kg/dm ³]	Expansion Coefficient [1/K]	Temperature Diffusionrate [W/mK]	Elasticity Module [10 ³ N/mm ²]
Steel	7,25	10,4*10 ⁻⁶	42-63	90-180
Aluminum	2,7	23,8*10 ⁻⁶	210	72
Ceramic (Al2O3)	3,85	8*10 ⁻⁶	28	370
Granite	2,8	6,5*10⁻⁶	3,5	NIL



SENSORS

Probe heads, probe systems and optical sensors

When combined with a variety of innovative sensors the new LH generation is a flexible solution for a number of different applications. From the smallest injection molded parts up to large sheet metal forming dies – the new generation LH CMM meets your needs! The new LH series can be equipped with both, manual and motorized

probe heads as well as continuously recording systems and indexable probe heads. With suitable touch trigger, scanning and optical measurement systems LH CMM offers significant results for various applications. Module change racks enable automated changing of stylus modules.



PH10T/PH10M PLUS

Automatically indexable probe head. PH10M PLUS: Fast probe replacement (auto joint) with the corresponding change systems.



PH20

The 5-axis PH20 and LH are an efficient solution for measuring 3D and prismatic components. The 'Head Touch' function takes measurement points very quickly and reduces cycle times.



REVO™

The revolutionary 5-axis probe system REVO™ coupled with Metrosoft QUARTIS® provides an extremely fast high scanning speed solution with a high degree of measurement flexibility, and thus an extremely high throughput.



TP20

Extremely robust and flexible touch trigger probe.



TP200

Compact, module-changing touch trigger probe. Particularly suitable for measuring tasks with tight dimensional tolerances for 3D free-form surfaces with longer styli.



SP25M

The most compact and versatile probe system for scanning on a global scale.



PHOENIX

The optical 3D sensor PHOENIX captures geometry elements and surfaces on different materials in only one working cycle and can be used in combination with tactile probes.



WENZEL SHAPETRACER

The 3D Line Scanner changes your coordinate measuring machine into the ideal machine to record and handle point clouds. Perfect for all who needs to record and work on surfaces and outlines of physical objects.



The accessories illustrated here are a small selection from our extensive product range. For more information, please contact your local WENZEL representative.

Changer Racks



Changer Rack SCR200

The SCR200 provides automatic, high speed changing between up to six TP200 stylus modules. The SCR200 is powered by the separate probe interface, PI 200, and provides features to facilitate safe stylus changing.



Changer Rack ACR3

The changer rack ACR3 provides a passive means to automatically exchange probes without the need for requalification. Although the ACR3 is a four port unit, two can be linked together so that eight different probes or extensions can be stored in the rack - sufficient for any measurement task.



Changer Rack FCR25

Flexible change racks for automated changing of SP25M scanning and touch-trigger modules with 3 stations (6, 9, 12 and 15 stations also possible).



Changer Rack SCP80

Docking port for SH80 stylus holder, mounted on modular rack system (MRS) for use with the SP80 probe.





WENZEL
THE COMPANY OF J

Innovation for success

WENZEL Group GmbH & Co. KG is one of the leading manufacturers of industrial metrology solutions. The wide range of WENZEL products includes solutions in the fields of coordinate measuring machines, gear metrology, computed tomography and optical high speed scanning. Founded in 1968 as a family business, WENZEL Group combines tradition with innovation,

and relies on values such as reliability, trust and respect for the environment. Subsidiaries as well as sales and service partners worldwide represent the company in more than 50 countries. The WENZEL Group employs more than 650 people worldwide.

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